



**ASIA TEXTILE INSPECTIONS LIMITED**

Suite 1601-2 Kowloon Plaza,  
485-Castle Peak Road, Kowloon,  
HONG KONG  
Tel: +852-2724-4786  
Fax: +852-2721-5786  
info@asiatextileinspections.com  
www.asiatextileinspections.com

Date:

Report Number:

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**HOME TEXTILE INSPECTION REPORT**

Buyer:	PO #
Agent:	L/C #
Supplier:	
Manufacturer:	
Product Description: Double Bed set(One flat, fitted sheet, two pillows, quilt cover) dyed, printed	
Style/Code: ST100 (Dyed)	Declared Qty:5000 set, 500 ctns Status: 100% packed
Style/Code:ST101 (Printed)	Declared Qty: 5000 set, 500 ctns Status: 100% packed
Inspection Type Performed: FRI	Inspection Date: 10-03-07
Inspection Location:	

**INSPECTION CONCLUSION** (In comparison to principal's instruction & reference sample, as available)

	Conform	Not Conform	
Quantities submitted for inspection:	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Presented qty As per PO
Style, material, color:	<input checked="" type="checkbox"/>	<input type="checkbox"/>	With Buyer ref. sample
Workmanship appearance/functioning:	<input type="checkbox"/>	<input checked="" type="checkbox"/>	AQL 2.5/4.0 Level II, Pls. see point 2
Packing:	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Pls. see point 4.4 at page 03
Marking/label:	<input type="checkbox"/>	<input type="checkbox"/>	
Measurements/field tests :	<input checked="" type="checkbox"/>	<input type="checkbox"/>	20 sets, Measurement sheets attached

General observation: \_\_\_\_\_

Reservation : \_\_\_\_\_

**OVERALL INSPECTION CONCLUSION:**  **CONFORM**  **NOT CONFORM (AQL 2.5/4.0, Packing)**

**Follow up action:** (as applicable)

- ( ) Inspection certified will be issued
- ( ) Inspection certified will be issued after client's confirmation/ approval for reservations.
- ( ) Additional services: ( ) Loading supervision ( ) Stuffing supervision ( ) Testing ( ) others \_\_\_\_\_

**Samples drawn by :**

For Lab testing: \_\_\_\_\_ For record: 04 sets defective. For Client : \_\_\_\_\_ Sealed at factory : \_\_\_\_\_  
Or reason for not taking samples: \_\_\_\_\_

**INSPECTION METHOD APPLIED:**

ANSI / ASQC Z1.4-1993, Single sampling plan Or: AQL 2.5(for Major) / 4.0 (For minor) Level II

Acceptable Quality Level(AQL) for: Critical: NIL Major: 10 Minor: 14 Sample size: 200 pcs

Sample Selection formula: Square root basis No. of Cartons Selected: 32 cartons

Samples selected from package numbers : 10, 102,111, 150, 166, 198, 211, 222, 247, 277, 300, 321, 389, 335, 401, 410., 445,460, 499, 520, 555, 577, 600, 631, 667,700, 727,803, 880,907 991, 1000.



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**1. PRODUCT CONFORMITY:**

**1.1 Style Conformity:**  yes  no [ ] no reference sample / specification available

**1.2 Material Conformity:**  yes  no [ ] no reference sample / specification available

**1.3 Color Conformity:**  yes  no [ ] no reference sample / specification available

**Reference sample provided**

from principal

from manufacturer

from supplier

not available (explanation if necessary)

**2. WORKMANSHIP APPEARANCE / FUNCTION INSPECTION FINDINGS:**

Defective samples	Critical	Major	Minor
Holes		02	
Miss pick		01	
Hanging thread			04
Defective print		02	
Shade variation (flat sheet to pillows)		03	
Uneven dyeing( Print bleed)		03	02
Stain		02	02
Dirt stain		01	01
Broken stitch		03	
Open seam		01	
Raw edge			07
Missing label		02	
Missing care label		02	
Wrong assortment		01	
<b>Total Defectives :</b>		<b>23</b>	<b>16</b>
<b>Maximum allowed :</b>		<b>10</b>	<b>14</b>

Requested AQL

Critical defective maximum allowed  Within AQL Found  beyond AQL

Major defective maximum allowed 10  Within AQL Found **23**  beyond AQL

Minor defective maximum allowed 14  Within AQL Found **16**  beyond AQL

Reservation: \_\_\_\_\_

**3. PRODUCT-SPECIFIC CHECKS ON REDUCED SAMPLE SIZE (as applicable for specific product / order)**

Size measurement on 20 sub-samples:  yes(pls see attached M/sheets)  no [ ] actual finding



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Measurement Point	Size	Ref. Sample	Spec.	Tolerance	Deviation/ Finding	Sample(s)

**4. PACKING:**

Each piece folded with inlay card and cardboard stiffener than packed in poly bag, closed with zipper. Such 10 poly bags packed in 7 ply cardboard carton. Carton size : 35 X 25 X 40 CM

- 4.1. Individual packing Conformity :  yes  no One set packed In single polybag ( )
- 4.2. Inner packing conformity :  yes  no \_\_\_\_\_ ( )
- 4.3. Export packing conformity :  yes  no \_\_\_\_\_ ( )

4.4. Packing assortment Checked on 32 cartons. Found correct, Except

Carton No.	Size/ Style	Color	Deviation(+ / - samples)
211	ST 100	P1	Found 01 set short
520	ST 101	T12	Found 01 set short

**5. MARKING / LABEL :**

Actual shipping Marks(if shipping marks not provided in advance)  
 Pls. see attached photo report

- 5.1. Bar code conformity  yes  no \_\_\_\_\_ ( )
- 5.2. Shipping mark conformity:  yes  no \_\_\_\_\_ ( )
- 5.3. Other marks:  yes  no \_\_\_\_\_ ( )
- 5.3.1 Side mark conformity:  yes  no \_\_\_\_\_ ( )
- 5.3.2 Main label:  yes  no Brand label \_\_\_\_\_ ( )
- 5.3.3 Care label:  yes  no \_\_\_\_\_ ( )
- 5.3.4 Composition label:  yes  no \_\_\_\_\_ ( )
- 5.3.5 Size label  yes  no \_\_\_\_\_ ( )
- 5.3.6 Country origin label:  yes  no \_\_\_\_\_ ( )
- 5.3.7 Hangtag:  yes  no \_\_\_\_\_ ( )
- 5.3.8 Polybag printing/ label:  yes  no recycle logo printed on p/bag & ctn \_\_\_\_\_ ( )



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5.3.9 Inner box printing / label:  yes  no \_\_\_\_\_ ( )

5.3.10 Other Label  yes  no printed inlay card \_\_\_\_\_ ( )

**INFORMATIVE OBSERVATIONS:**

**Inspection Environment:**

Lighting:  Daylight  Room lighting  Sufficient  Insufficient  Other : \_\_\_\_\_

Inspection place:  Factory workshop:  Warehouse  Others : \_\_\_\_\_

Inspection done on:  Table  Top of cartons  Others : \_\_\_\_\_

Cleanliness:  Clean  Dirty  Others : \_\_\_\_\_

Weather condition:  Rainy  Dry  Others : \_\_\_\_\_

**7. LOADING SUPERVISION:**

Performed on \_\_\_\_\_  Schedule for \_\_\_\_\_  Not required

ATI Seal no.: \_\_\_\_\_

**8. ATTACHMENTS Photo report.** \_\_\_\_\_